



GSP Metal Finishing and the former Gardena Specialized Processing have provided metal finishing services to aerospace, electronics, defense, medical, and industrial customers for over 50 years. Our 20,000 sq. ft. facility is located near the intersection of the Harbor (110) and the Artesia (91) freeways. We specialize in jobs that require intricate masking or multi-process coating, plating and/or priming/painting. We offer exceptionally high quality, quick turn-around time (from same day to 3 to 4 business days), and a friendly staff eager to help you.

We are an AS 9100 and Nadcap accredited finishe, and anticipate that our state-of-the-art aluminum processing line will come on line in early 2026.

Our current process capabilities include:

PROCESS	SPECIFICATIONS	TANK SIZE (LxWxD)
ELECTROPOLISH	MIL-S-5002, HP4-116, DPS 9.64, ASTM B912	42" x 32" x 48"
PASSIVATE w/ Copper Sulfate or 24 Hour Testing	AMS-QQ-P-35, Types II, VI, VII, VIII, AMS 2700, MIL-S-5002, ASTM-A-967, DPS 9.07, ASTM A-380, ASTM B912	48" x 24" x 48"
ULTRASONIC CLEANING	Various	20" x 18" x 18"
TITANIUM ANODIZE	AMS 2487, AMS 2488	24" x 24" x 48"
CHEMICAL DESCALE	N/A	24" x 24" x 48"
PRIME/PAINT/DFL	Many	13' x 15' x 8'
TESTING – NDT / LPI, CONDUCTIVITY/HARDNESS	ASTM E1417, SHP6-13 – with/without etch AMS 2658, ASTM E18, SHP6-19, SHP6-35	24" x 24" x 48"

